

FOOD SAFETY SYSTEM CERTIFICATION 22000

ANNEX 2: CB AUDIT REPORT TEMPLATE FSSC 22000



INTRODUCTION

This annex details the content that is required in the audit reports:

- 1. Stage 1 audit report
- 2. Stage 2 audit report

Note: a stage 2 audit report shall be used for all audits that are not stage 1 audits.

Where separate stage 1 and stage 2 audits are conducted use the relevant sections of the template as separate reports.

A CB that is not generating audit reports from the Portal shall ensure that their templates meet the requirements listed in this annex with regard to content (the order of the content is at the CB's discretion).

Audit checklists for ISO 22000:2018, the relevant PRP standard and the additional FSSC 22000 requirements are an inclusive part of the report and are to be issued with this report to the CB if they are separate documents.

All information in the audit report template shall be uploaded into the Portal along with attachments in PDF (original audit report, checklists, audit plan, audit program). Where nonconformity reports are separate to the audit report these shall be zipped with the audit report to facilitate uploading into the Portal.

This template is designed for food manufacturing audits and the ISO/TS 22002-1:2009 PRP is used here. For other PRP's the CB shall replace this PRP content with the relevant PRP based on the scope of the audit.

Special Audits – CB to use own template, although aspects of this template can be used (in case of scope extensions etc.)



STAGE 1 AUDIT REPORT

Organization profile	
Registered legal name	
Registration	
Location	
Contact person	
General description of audited organization	
Seasonal activities	

Head Office (where appropriate)		
Registered legal name		
Trading name(s)		
Registration		
Location		
Contact person		
Number of sites		
Head office functions		

Off-site Activities (where appropriate)			
Registered legal name			
Trading name(s)			
Registration			
Location(s)			
Contact person			
Activities at locations			

Multi-sites (where appropriate)		
Registered legal name		
Trading name(s)		
Registration		
Location(s)		
Contact person		
Activities at locations		



Audit details	
CB Name and office location	
Audit language	
Audit team	
Name 1 (role)	
Name 2 (role)	
Audit objective	
Audit criteria	
Audit type	
Audit dates, times and locations (where applicable)	
Audit scope	
Food category	
Scope statement	
Exclusions (when appropriate and detailed)	
Verification of the scope statement	
Audit program and plan	
Audit program	
Deviation from audit program	
Audit plan	

Deviation from audit plan



Review of clients' prepared	ness for stage 2
Management system documentation	
Client's site-specific conditions	
Status with regard to: 1) Key performance 2) Processes 3) Objectives 4) Operation of MS Detail: 1) Processes and equipment used 2) Level of controls established 3) Applicable statutory and regulatory requirements Internal Audit	
Management Review	
Review for stage 2	
Review for stage 2 Allocation of resources	
_	
Allocation of resources	
Allocation of resources Planning needs	classified as nonconformities during stage 2)
Allocation of resources Planning needs	classified as nonconformities during stage 2) Finding
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be Standard/Clause	



STAGE 2 AUDIT REPORT

Organization profile	
Registered legal name	
Registration	
Location	
Contact person	
General description of audited organization	
Seasonal activities	
Head Office (where approp	riate)
Registered legal name	
Trading name(s)	
Registration	
Location	
Contact person	
Number of sites	
Head office functions	
Off-site Activities (where a	opropriate)
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	
Multi-sites (where appropri	iate)
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	



Audit scope		
Food category		
Scope statement		
Exclusions (when appropriate)		
Verification of the scope statement		
Audit details		
Certificate number		
CB Name and office location		
Audit language		
Audit team		
Name 1 (role)		
Name 2 (role)		
Name 3 (role)		
Audit objective		
Audit criteria		
Audit type	Stage 2 Surveillance Recertification	Surveillance (UA) Recertification (UA) Transition
Audit Complexity	Standalone FSSC 22000 audit Combined/Integrated with other standards - Provide details:	
Audit dates, times and locations (where applicable)		
Audit program and plan		
Audit program		
Deviation from audit program		
Audit plan		
Deviation from audit plan		



Audit details previous audit	
Audit type	
Audit date	
CB conducting audit	
Closure of NC's from previous audit	
Significant changes since last audit	
Executive summary	
Audit summary	
Conformation that audit objectives have been fulfilled	
Unresolved issues	
Summary of audit findings	
# Critical nonconformities	
# Major nonconformities	
# Minor nonconformities	
Audit recommendation	
Initial certification	Yes No Not applicable
Continue certification	Yes No Not applicable
Re-certification	Yes No Not applicable



CHECKLISTS

ISO 22000:2018		Confo	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
4	Context of the organization			
4.1	Understanding the organization and its context			
4.2	Understanding the needs and expectations of interested parties			
4.3	Determining the scope of the food safety management system			
4.4	Food safety management system			
Summa	ry:			
			_1	
ISO 220	00:2018	Confo	rm*	Remark

ISO 22000:2018		Conform*		Remark	
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses	
5	Leadership				
5.1	Leadership and commitment				
5.2	Policy				
5.3	Organizational roles, responsibilities and authorities				
Summa	Summary:				



ISO 22000:2018		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
6	Planning			
6.1	Actions to address risks and opportunities			
6.2	Objectives of the food safety management system and planning to achieve them			
6.3	Planning of changes			
Summary:				
ISO 220	00:2018	Confo	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference

ISO 22000:2018 Conform*		orm*	Remark	
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
7	Support			
7.1	Resources			
7.2	Competence			
7.3	Awareness			
7.4	Communication			
7.5	Documented information			
Summa	ry:			



ISO 22000:2018		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
8	Operation			
8.1	Operational planning and control			
8.2	Prerequisite programs (PRPs)			
8.3	Traceability system			
8.4	Emergency preparedness and response			
8.5	Hazard control			
8.6	Updating the information specifying the PRPs and the hazard control plan			
8.7	Control of monitoring and measuring			
8.8	Verification related to PRPs and the hazard control plan			
8.9	Control of product and process nonconformities			
100.000	••••			
ISO 220		Confo		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
9	Performance evaluation			
9.1	Monitoring, measuring, analysis and evaluation			
9.2	Internal audit			
9.3	Management review			
Summa	ry:			



ISO 22000:2018		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
10	Improvement			
10.1	Nonconformity and corrective action			
10.2	Continual improvement			
10.3	Update of the food safety management system			
Summa	ry:			

^{*} indicate compliance (Yes), non-conformance (No), nonconformities to be detailed in nonconformity table;



ISO/TS 22002:1: 2009 (example)		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
4	Construction and layout of buildings			
Summa	ry:			
5	Layout of premises and workspace			
Summa	ry:			
6	Utilities – air, water, energy			
Summa	ry:			
7	Waste disposal			
Summa	ry:			
8	Equipment suitability, cleaning and maintenance			
Summa	ry:			
9	Management of purchased materials			
Summa	ry:			



ISO/TS 2	TS 22002:1: 2009 (example) Conform*		Remark	
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
10	Measures for prevention of cross- contamination			
Summa	ry:			
11	Cleaning and sanitizing			
Summa	ry:			
12	Pest control			
Summa	ry:			
13	Personal hygiene and employee facilities			
Summa	ry:			
14	Rework			
Summa	ry:			
15	Product recall procedures			
Summa	ry:			



ISO/TS 2	22002:1: 2009 (example)	Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
16	Warehousing			
Summa	ry:			
17	Product information/consumer awareness			
Summa	ry:			
18	Food defense, biovigilance and bioterrorism			
Summa	ry:			

^{*} indicate compliance (Y), non-conformance (N), nonconformities to be detailed in nonconformity table; detail any not-applicable clauses with reasons



FSSC 22000, Additional Requirements		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference
				Justify "not applicable" clauses
2.5.1	Management of services			
Summar	у:			
2.5.2	Product labelling			
Summar	y:			
2.5.3	Food defense			
Summar				
2.5.4	Food fraud mitigation			
Summar	y:			
2.5.5	Logo use			
Summar	у:			
256	Product release			
2.5.6				
Summar	y.			
2.5.7	Management of allergens			
	(C, E, F, G, I, K)			

Summary:



FSSC 220	000, Additional Requirements	Confo	rm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
2.5.8	Environmental monitoring (C, I, K)			
Summar	ry:			
2.5.9	Transport and delivery (FI)			
Summar	y:			

^{*} indicate compliance (Y), non-conformance (N), nonconformities to be detailed in nonconformity table; detail any not-applicable clauses with reasons



NONCONFORMITIES

Critic	al Nonconformit	ies					
#	Requirement Reference (std., clause)	Finding details (statement of NC and objective evidence)	Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible, due date for completion)		
1							
Revi	ewed by:		Review date:				
Evide	Evidence of correction/corrective action reviewed:						
Date of suspension:							
Date	Date of new audit planned:						



Majo	or Nonconformiti	es			
#	Requirement	Finding details	Correction	Root Cause Analysis	Corrective Action Plan
	Reference (std., clause)	(statement of NC and objective evidence)	(to address immediate issue)	(determine why it arose)	(action to prevent repeat; person responsible, due date for completion)
1					
Revi	ewed by:			Review date:	
Evid	ence of correction	n/corrective action reviewed:		Outcome of follow-up audit:	
Date	of follow-up aud	lit:			



#	Requirement	Finding details	Correction	Root Cause Analysis	Corrective Action	Review
	Reference (std., clause)	(statement of NC and objective evidence)	(to address immediate issue)	(determine why it arose)	Plan (action to prevent repeat; person responsible; due date for completion)	(auditor/date of review; detail evidence reviewed; acceptance of correction and CAP for minors)
1						
2						
3						
4						
5						
6						



Audit Du	ration				
Audit duration calculation (auditor days)					
Audit tim	ne deviations	s			
Additiona site activ	al audit time	e for off-			
On-site a	udit time ca	lculation			
D	Н	MS	FTE	FSSC Additional	FSSC Upgrade
Total tim	e on-site				
Other sta	andards				
Number	of HACCP stu	udies			
Number	of employee	es (FTEs)			
Number of shifts					
Employee	es per shift (FTE)			
Off-site a	ctivities				

Annexes provided to client
Annex 1: Audit plan
Annex 2: Audit program
Annex 3: Attendance sheet

Auditing is based on sampling

The audit itself and this report represent only the extent of assessment that took place within the time available; as such they are a sample. They cover only what became evident at the time.

This report remains the property of the Certification Body.