

FOOD SAFETY SYSTEM CERTIFICATION 22000

ANNEX 3: CB AUDIT REPORT TEMPLATE FSSC 22000-QUALITY



INTRODUCTION

This annex details the content that is required in the audit reports:

- 1. Stage 1 audit report
- 2. Stage 2 audit report

Note: a stage 2 audit report shall be used for all audits that are not stage 1 audits.

Where separate stage 1 and stage 2 audits are conducted use the relevant sections of the template as separate reports.

A CB that is not generating client reports from the Portal shall ensure that their templates meet the requirements listed in this annex with regard to content (the order of the content is at the CB's discretion).

Audit checklists for ISO 22000:2018, the relevant PRP standard and the additional FSSC 22000 requirements are an inclusive part of the report and are to be issued with this report to the CB if they are separate documents.

The requirements for ISO 9001:2015 are incorporated into the ISO 22000:2018 checklist where there is synergy. Elements that relate only to ISO 9001:2015 are added as an additional checklist.

All information in the report template shall be uploaded into the Portal along with attachments in PDF (original audit report, checklists, audit plan, audit program). Where nonconformity reports are separate to the audit report these shall be zipped with the audit report to facilitate uploading into the Portal.

This template is designed for food manufacturing audits and the ISO/TS 22002-1:2009 PRP is used here. For other PRP's the CB shall replace this PRP content with the relevant PRP based on the scope of the audit.

Special Audits – CB to use own template, although aspects of this template can be used (in case of scope extensions etc.)



STAGE 1 AUDIT REPO	PRT
Organization profile	
Registered legal name	
Registration	
Location	
Contact person	
General description of audited organization	
Seasonal activities	
Head Office (where appro	priate)
Registered legal name	
Trading name(s)	
Registration	
Location	
Contact person	
Number of sites	
Head office functions	
Off-site Activities (where a	appropriate)
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	
Multi-sites (where approp	riate)
Registered legal name	
Trading name(s)	
Registration	

Activities at locations

Location(s)

Contact person



Audit details	
CB Name and office location	
Audit language	
Audit team	
Name 1 (role)	
Name 2 (role)	
Audit objective	
Audit criteria	
Audit type	
Audit dates, times and locations (where applicable)	
Audit scope	
Food category	
Scope statement	
Exclusions (when appropriate and detailed)	
Verification of the scope statement	
·	
Audit program and plan	
Audit program	
Deviation from audit program	
Audit plan	
Deviation from audit plan	



Review of clients' prepared	ness for stage 2
Management system documentation	
Client's site-specific conditions	
Status with regard to:	
 Key performance Processes 	
2) Processes3) Objectives	
4) Operation of MS	
Detail:	
1) Processes and equipment used	
2) Level of controls	
established	
3) Applicable statutory and regulatory	
requirements	
Internal Audit	
Management Review	
Review for stage 2	
Review for stage 2 Allocation of resources	
Allocation of resources	
Allocation of resources Planning needs	classified as nonconformities during stage 2)
Allocation of resources Planning needs	classified as nonconformities during stage 2) Finding
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be	
Allocation of resources Planning needs Areas of concern (could be Standard/Clause	
Allocation of resources Planning needs Areas of concern (could be	Finding
Allocation of resources Planning needs Areas of concern (could be Standard/Clause	



STAGE 2 AUDIT REPORT

Organization profile	
Registered legal name	
Registration	
Location	
Contact person	
General description of audited organization	
Seasonal activities	
Head Office (where approp	riate)
Registered legal name	
Trading name(s)	
Registration	
Location	
Contact person	
Number of sites	
Head office functions	
Off-site Activities (where a	opropriate)
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	
Multi-sites (where appropri	iate)
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	



Audit scope		
Food category		
Scope statement		
Exclusions (when appropriate)		
Verification of the scope statement		
Audit details		
Certificate number		
CB Name and office location		
Audit language		
Audit team		
Name 1 (role)		
Name 2 (role)		
Name 3 (role)		
Audit objective		
Audit criteria		
Audit type	Stage 2 Surveillance Recertification	Surveillance (UA) Recertification (UA) Transition
Audit Complexity	Standalone FSSC 22000 audi Combined/Integrated with o	
Audit dates, times and locations (where applicable)		
Audit program and plan		
Audit program		
Deviation from audit program		
Audit plan		
Deviation from audit plan		



Audit details previous audit	
Audit type	
Audit date	
CB conducting audit	
Closure of NCs from previous audit	
Significant changes since last audit	
Executive summary	
Audit summary	
Conformation that audit objectives have been fulfilled	
Unresolved issues	
Summary of audit findings	
# Critical nonconformities	
# Major nonconformities	
# Minor nonconformities	
Audit recommendation	
Initial certification	Yes No Not applicable
Continue certification	Yes No Not applicable
Re-certification	Yes No Not applicable



CHECKLISTS

ISO 220	00:2018/ISO 9001:2015	Conf	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
4	Context of the organization			
4.1	Understanding the organization and its context			
4.2	Understanding the needs and expectations of interested parties			
4.3	Determining the scope of the food safety management system			
4.4	Food safety/Quality management system			
ISO 220	00:2018/ISO 9001:2015	Confo	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
5	Leadership			
5.1	Leadership and commitment			
5.2	Policy			
5.3	Organizational roles, responsibilities			

and authorities

Summary:



ISO 220	00:2018/ISO 9001:2015	Confe	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
6	Planning			
6.1	Actions to address risks and opportunities			
6.2	Objectives of the food safetyQuality management system and planning to achieve them			
6.3	Planning of changes			
ISO 2200	00:2018/ISO 9001:2015	Confo	orm*	Remark
ISO 2200 Clause		Confe Yes	orm*	Remark If No – detail NC reference
	00:2018/ISO 9001:2015 Requirement			
				If No – detail NC reference
Clause	Requirement			If No – detail NC reference
Clause 7	Requirement Support			If No – detail NC reference
7 7.1	Requirement Support Resources			If No – detail NC reference
7 7.1 7.2	Requirement Support Resources Competence			If No – detail NC reference
7 7.1 7.2 7.3	Requirement Support Resources Competence Awareness			If No – detail NC reference



ISO 900	1:2015	Confo	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
8	Operation			
8.1	Operational planning and control			
8.2	Requirements for products and services			
8.3	Design and development of products and services			
8.4	Control of externally provided processes, products and services			
8.5	Production and service provision			
8.6	Release of products and services			
8.7	Control of nonconforming outputs			
ISO 220	00:2018/ISO 9001:2015	Confo	orm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
9	Performance evaluation			
9.1	Monitoring, measuring, analysis and evaluation			
9.2	Internal audit			
9.3	Management review			
Summa	ry:			



ISO 22000:2018/ISO 9001:2015		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
10	Improvement			
10.1	Nonconformity and corrective action			
10.2	Continual improvement			
10.3	Update of the food safety management system			
Summa	ry:			

^{*} indicate compliance (Yes), non-conformance (No), nonconformities to be detailed in nonconformity table;



ISO/TS 2	2002:1: 2009	Confo	rm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
4	Construction and layout of buildings			
Summa	ry:			
5	Layout of premises and workspace			
Summa	ry:			
6	Utilities – air, water, energy			
Summa	ry:			
7	Waste disposal			
Summa	ry:			
8	Equipment suitability, cleaning and maintenance			
Summa	ry:			
9	Management of purchased materials			
Summa	ry:			



ISO/TS 2	2002:1: 2009	Confo	rm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
10	Measures for prevention of cross- contamination			
Summa	ry:			
11	Cleaning and sanitizing			
Summa	ry:			
12	Pest control			
Summa	ry:			
13	Personal hygiene and employee facilities			
Summa	ry:			
14	Rework			
Summa	ry:			
15	Product recall procedures			
Summa	ry:			



ISO/TS 22002:1: 2009			rm*	Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
16	Warehousing			
Summa	ry:			
17	Product information/consumer awareness			
Summa	ry:			
18	Food defense, biovigilance and bioterrorism			
Summa	ry:			

^{*} indicate compliance (Y), non-conformance (N), nonconformities to be detailed in nonconformity table; detail any not-applicable clauses with reasons



FSSC 22000, Additional Requirements		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference
				Justify "not applicable" clauses
2.5.1	Management of services			
Summa	ry:			
2.5.2	Product labelling			
Summa	ry:			
2.5.3	Food defense			
Summa	ry:			
2.5.4	Food fraud mitigation			
Summa	ry:			
2.5.5	Logo use			
Summa	ry:			
2.5.6	Product release			
Summa	ry:			
2.5.7	Management of allergens			
	(C, E, F, G, I, K)			
Summa	ry:			



FSSC 22000, Additional Requirements		Conform*		Remark
Clause	Requirement	Yes	No	If No – detail NC reference Justify "not applicable" clauses
2.5.8	Environmental monitoring (C, I, K)			
Summar	y:			
2.5.9	Transport and delivery (FI)			
Summar	y:			

^{*} indicate compliance (Y), non-conformance (N), nonconformities to be detailed in nonconformity table; detail any not-applicable clauses with reasons



NONCONFORMITIES

Critic	Critical Nonconformities								
#	Requirement Finding details Reference (statement of NC and objective evidence)		Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible, due date for completion)				
1									
Revi	ewed by:		Review date:						
Evide	ence of correctior	n/corrective action reviewed:							
Date	of suspension:								
Date	of new audit pla	nned:							



Majo	Major Nonconformities								
#	# Requirement Finding details Reference (statement of NC and objective evidence)		Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible, due date for completion)				
1									
Revi	ewed by:		Review date:						
Evid	ence of correction	n/corrective action reviewed:	Outcome of follow-up audit:						
Date	of follow-up aud	lit:							



#	Requirement Reference (std., clause)	Finding details (statement of NC and objective evidence)	Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible; due date for completion)	Review (auditor/date of review; detail evidence reviewed; acceptance of correction and CAP for minors)
1						
2						
3						
4						
5						
6						



Audit I	Duration					
Audit duration calculation			ion			
(auditor days)						
Additional audit time for off- site activities			or off-			
On-sit	e audit ti	ime calc	ulation			
D	Н	MS	FTE	FSSC Additional	QMS	FSSC Upgrade
Total t	ime on-s	ite	•			
Other	standard	ls				
Numb	er of HAC	CCP stud	ies			
Numb	er of emp	oloyees	(FTEs)			
Number of shifts						
Employees per shift (FTE)			Έ)			
Off-site activities						
Off-site activities						

Annexes provided to client		
Annex 1: Audit plan		
Annex 2: Audit program		
Annex 3: Attendance sheet		

Auditing is based on sampling

The audit itself and this report represent only the extent of assessment that took place within the time available; as such they are a sample. They cover only what became evident at the time.

This report remains the property of the Certification Body.