

FOOD SAFETY SYSTEM CERTIFICATION 22000

ANNEX 2: CB AUDIT REPORT TEMPLATE FSSC 22000

Version 5 | May 2019



INTRODUCTION

This annex details the content that is required in the audit reports:

- 1. Stage 1 audit report
- 2. Stage 2 audit report

Note: a stage 2 audit report shall be used for all audits that are not stage 1 audits.

Where separate stage 1 and stage 2 audits are conducted use the relevant sections of the template as separate reports.

A CB that is not generating audit reports from the Portal shall ensure that their templates meet the requirements listed in this annex with regard to content (the order of the content is at the CB's discretion).

Audit checklists for ISO 22000:2018, the relevant PRP standard and the additional FSSC 22000 requirements are an inclusive part of the report and are to be issued with this report to the CB if they are separate documents.

All information in the audit report template shall be uploaded into the Portal along with attachments in PDF (original audit report, checklists, audit plan, audit program). Where nonconformity reports are separate to the audit report these shall be zipped with the audit report to facilitate uploading into the Portal.

This template is designed for food manufacturing audits and the ISO/TS 22002-1:2009 PRP is used here. For other PRP's the CB shall replace this PRP content with the relevant PRP based on the scope of the audit.

Special Audits – CB to use own template, although aspects of this template can be used (in case of scope extensions etc.)



STAGE 1 AUDIT REPORT

Organization profile	
Registered legal name	
Registration	
Location	
Contact person	
General description of audited organization	
Seasonal activities	

Head Office (where appropriate)	
Registered legal name	
Trading name(s)	
Registration	
Location	
Contact person	
Number of sites	
Head office functions	

Off-site Activities (where appropriate)	
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	

Multi-sites (where appropriate)	
Registered legal name	
Trading name(s)	
Registration	
Location(s)	
Contact person	
Activities at locations	



Audit details	
CB Name and office location	
Audit language	
Audit team	
Name 1 (role)	
Name 2 (role)	
Audit objective	
Audit criteria	
Audit type	
Audit dates, times and locations (where applicable)	

Audit scope	
Food category	
Scope statement	
Exclusions (when appropriate and detailed)	
Verification of the scope statement	

Audit program and plan	
Audit program	
Deviation from audit program	
Audit plan	
Deviation from audit plan	



Review of clients' preparedness for stage 2	
Management system documentation	
Client's site-specific conditions	
Status with regard to:	
 Key performance Processes Objectives Operation of MS 	
Detail:	
 Processes and equipment used Level of controls established Applicable statutory 	
and regulatory requirements	
Internal Audit	
Management Review	

Review for stage 2	
Allocation of resources	
Planning needs	

Areas of concern (could be classified as nonconformities during stage 2)	
Standard/Clause	Finding

Outcome of stage 1	
	Stage 1 audit to be repeated
	Proceed to stage 2 audit



STAGE 2 AUDIT REPORT

Organization profile	
Registered legal name	
Registration	
Location	
Contact person	
General description of audited organization	
Seasonal activities	

Head Office (where appropriate)			
Registered legal name			
Trading name(s)			
Registration			
Location			
Contact person			
Number of sites			
Head office functions			

Off-site Activities (where appropriate)		
Registered legal name		
Trading name(s)		
Registration		
Location(s)		
Contact person		
Activities at locations		

Multi-sites (where appropriate)		
Registered legal name		
Trading name(s)		
Registration		
Location(s)		
Contact person		
Activities at locations		



Audit scope	
Food category	
Scope statement	
Exclusions (when appropriate)	
Verification of the scope statement	

Audit details	
Certificate number	
CB Name and office location	
Audit language	

Audit team			
Name 1 (role)			
Name 2 (role)			
Name 3 (role)			
Audit objective			
Audit criteria			
Audit type	Stage 2	Surveillance (UA)	
	Surveillance	Recertification (UA)	
	Recertification	Transition	
Audit Complexity	Standalone FSSC 22000 audit		
	Combined/Integrated with other standards -		
	Provide details:		
Audit dates, times and locations (where applicable)			

Audit program and plan			
Audit program			
Deviation from audit program			
Audit plan			
Deviation from audit plan			



Audit details previous audit			
Audit type			
Audit date			
CB conducting audit			
Closure of NC's from previous audit			
Significant changes since last audit			

Executive summary	
Audit summary	
Conformation that audit objectives have been fulfilled	
Unresolved issues	

Summary of audit findings	
# Critical nonconformities	
# Major nonconformities	
# Minor nonconformities	

Audit recommendation				
Initial certification	Yes 🗌 No 🗌 Not applicable 🗌			
Continue certification	Yes 🗌 No 🗌 Not applicable 🗌			
Re-certification	Yes 🗌 No 🔄 Not applicable 🗌			



CHECKLISTS

ISO 22000:2018		Conform*		Remark
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses
4	Context of the organization			
4.1	Understanding the organization and its context			
4.2	Understanding the needs and expectations of interested parties			
4.3	Determining the scope of the food safety management system			
4.4	Food safety management system			
Summa	ry:			

ISO 22000:2018		Conform*		Remark
Clause	ause Requirement Yes No		lf No – detail NC reference Justify "not applicable" clauses	
5	Leadership			
5.1	Leadership and commitment			
5.2	Policy			
5.3	Organizational roles, responsibilities and authorities			
Summa	ry:			



ISO 22000:2018		Conform*		Remark	
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses	
6	Planning				
6.1	Actions to address risks and opportunities				
6.2	Objectives of the food safety management system and planning to achieve them				
6.3	Planning of changes				
Summary:					

ISO 22000:2018		Conform*		Remark		
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses		
7	Support					
7.1	Resources					
7.2	Competence					
7.3	Awareness					
7.4	Communication					
7.5	Documented information					
Summary:						



ISO 22000:2018		Conform*		Remark
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses
8	Operation			
8.1	Operational planning and control			
8.2	Prerequisite programs (PRPs)			
8.3	Traceability system			
8.4	Emergency preparedness and response			
8.5	Hazard control			
8.6	8.6 Updating the information specifying the PRPs and the hazard control plan			
8.7	Control of monitoring and measuring			
8.8	Verification related to PRPs and the hazard control plan			
8.9 Control of product and process nonconformities				
Summa	ry:			

ISO 22000:2018		Conform*		Remark
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses
9	Performance evaluation			
9.1	Monitoring, measuring, analysis and evaluation			
9.2	Internal audit			
9.3	Management review			
Summa				



ISO 220	ISO 22000:2018		orm*	Remark	
Clause	Requirement			lf No – detail NC reference Justify "not applicable" clauses	
10	Improvement				
10.1	Nonconformity and corrective action				
10.2	Continual improvement				
10.3	Update of the food safety management system				
Summary:					

* indicate compliance (Yes), non-conformance (No), nonconformities to be detailed in nonconformity table;



ISO/TS 22002:1: 2009 (example)		Conform*		Remark		
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses		
4	Construction and layout of buildings			Justily not applicable clauses		
Summa	ry:	1	1			
5	Layout of premises and workspace					
Summa	ry:	<u> </u>	<u> </u>			
6	Utilities – air, water, energy					
Summa	ry:					
7	Waste disposal					
Summa	Summary:					
8	Equipment suitability, cleaning and maintenance					
Summa	ry:		1			
9	Management of purchased materials					
Summa	ry:					



ISO/TS 2	22002:1: 2009 (example)	Conform*		Remark		
Clause	Requirement	Yes	No	If No – detail NC reference		
				Justify "not applicable" clauses		
10	Measures for prevention of cross- contamination					
Summa	ry:					
11	Cleaning and sanitizing					
Summa	ry:					
12	Pest control					
Summa	ry:					
13	Personal hygiene and employee facilities					
Summary:						
14	Rework					
Summa	Summary:					
15	Product recall procedures					
Summa	ry:					



ISO/TS 22002:1: 2009 (example)		Conform*		Remark	
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses	
16	Warehousing				
Summary:					
17	Product information/consumer awareness				
Summary:					
18	Food defense, biovigilance and bioterrorism				
Summary:					

* indicate compliance (Y), non-conformance (N), nonconformities to be detailed in nonconformity table; detail any not-applicable clauses with reasons



FSSC 22000, Additional Requirements		Conform*		Remark		
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses		
2.5.1	Management of services					
Summar	'y:					
2.5.2	Product labelling					
Summar						
2.5.3	Food defense					
Summar						
2.5.4	Food fraud mitigation					
Summar	y:					
2.5.5	Logo use					
Summary:						
2.5.6	Product release					
Summar	у:					
2.5.7	Management of allergens					
	(C, E, F, G, I, K)					
Summar	ry:					



FSSC 22000, Additional Requirements		Conform*		Remark
Clause	Requirement	Yes	No	lf No – detail NC reference Justify "not applicable" clauses
2.5.8	Environmental monitoring (C, I, K)			
Summai	ry:			
2.5.9	Transport and delivery (FI)			
Summar	ry:			

* indicate compliance (Y), non-conformance (N), nonconformities to be detailed in nonconformity table; detail any not-applicable clauses with reasons



NONCONFORMITIES

Critical Nonconformities								
#	Requirement Reference (std., clause)	Finding details (statement of NC and objective evidence)	Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible, due date for completion)			
1								
Reviewed by:				Review date:				
Evide	nce of correction							
Date of suspension:								
Date	of new audit pla	anned:						



Major Nonconformities								
#	Requirement Reference (std., clause)	Finding details (statement of NC and objective evidence)	Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible, due date for completion)			
1								
Revi	ewed by:		Review date:					
Evide	ence of correctio	n/corrective action reviewed:	Outcome of follow-up audit:					
Date	of follow-up aud	lit:						



Mino	Minor Nonconformities									
#	Requirement Reference (std., clause)	Finding details (statement of NC and objective evidence)	Correction (to address immediate issue)	Root Cause Analysis (determine why it arose)	Corrective Action Plan (action to prevent repeat; person responsible; due date for completion)	Review (auditor/date of review; detail evidence reviewed; acceptance of correction and CAP for minors)				
1										
2										
3										
4										
5										
6										



Audit Duration							
Audit duration calculation (auditor days)							
Audit time deviations							
Additional audit time for off- site activities							
On-site audit time calculation							
D	Н	MS		FTE	FSSC Additional	FSSC Upgrade	
Total time o	on-site						
Other standards							
Number of HACCP studies							
Number of	employees (F	ſEs)					
Number of shifts							
Employees per shift (FTE)							
Off-site activities							

Annexes provided to client

Annex 1: Audit plan

Annex 2: Audit program

Annex 3: Attendance sheet

Auditing is based on sampling

The audit itself and this report represent only the extent of assessment that took place within the time available; as such they are a sample. They cover only what became evident at the time.

This report remains the property of the Certification Body.